



**Inventory number: 20089**

**Universal machining center  
DMG DMU 125 P**



### Technical data

Longitudinal travel (X-axis)	1250 mm
Transversal travel (y axis)	880 mm
Vertical travel (z axis)	800 mm
Tool changer:	
Number of tools	60
Spindle nose: ISO	40
Spindle speeds:	
stepless	
up to	18000 rpm
Time under power	27900 Hour
Operating time	11900 Hour
Machine's weight about	12500 kg
Overall dimensions machine:	
Length	4600 mm
Width	3480 mm
Height	3070 mm
Various accessories:	
High pression colant device	40 bar
Feeler Renishaw	
Chip conveyor	
Holding arbor	35 pce
Interface serial port RS 232	





NEWEM

# DMG

A MEMBER OF THE GILDEMEISTER GROUP

**Positionnement avec introd. man.** Mise en position programmée

0 BEGIN PGM #MDI MM		Nom PGM		NETZ	
1 TOOL CALL 44 Z S10		PGM CALL			
2 TOOL CALL 0 Z S10		CYCL DEF			
3 L X+0 Y+0 R0 F MAX		CC		TEMPO.	
4 L A+2.586 R0 F MAX				00:06:11	
5 L A+0 C+0 R0 F MAX M51					
6 L C+0 A+0 R0 F MAX					
7 L M53 : HORIZONTAL					
8 L M54 : VERTICAL					

X	Y	Z	A	S	POUVER
0	3	40	21	0	0
X	-619.204	Y	+674.880	Z	+353.095
C	+0.000	A	+0.000	S	7.5

EFF.	T 44	Z S 10	INFOS CONVERS. COORDON.	INFOS ETALON. D'OUTIL	INFOS FONCT. M
INFOS PGM	INFOS AFF. POS.	INFOS OUTIL			

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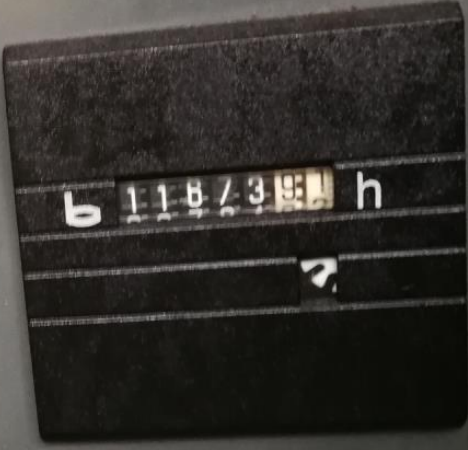
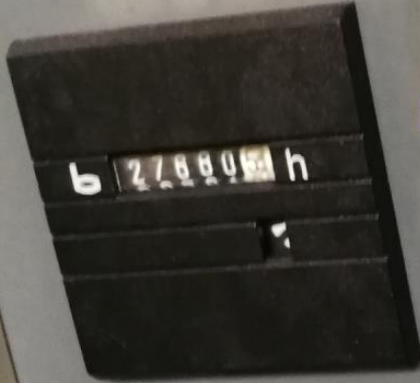
Control panel with keyboard and function keys:

- Standard QWERTY keyboard
- Function keys: PGM MGT, CALC, MOD, HELP, TOUCH PROBE, STOP, TOOL DEF, TOOL CALL, LIB SET, LIB CALL, PGM CALL, ENT, END
- Axis movement keys: Z+, Z-, X+, X-, Y+, Y-, IV-, IV+, PIVOT
- Other keys: FCT, Z, +, -





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RS 232 C / RS 422 230V / 1A

