



Inventory number: 20355

Cylindrical grinder TSCHUDIN HTG 660



Technical data

Centre height	150 mm
Distance between centres	680 mm
Grinding wheel right and left hand	
Max. Longitudinal travel	620 mm
Grinding wheel:	
Grinding weehl left side:	
Diameter	350 mm
Width	50 mm
Bore	127 mm
Grinding wheel right side:	
Diameter	250 mm
Width	25 mm
Bore	127 mm
Grinding wheel speeds:	
number (steps)	3
from	1640 rpm
up to	2300 rpm
Hydraulic cross travel	0/1.2 mm
Angular displacement	-45/+90 °
Work piece spindle head:	
speeds:	
stepless	
from	65 rpm
up to	500 rpm
rotatable	360 °
Spindle taper:	5 MT

Table angular displacement	+/-8 °
Table speed:	
stepless	
from	0 m/min
up to	5 m/min
Mini. auto. longitudinal travel	0.001 mm
Voltage 50 Hz 3x	400 Volt
External Grinding wheel motor	3 kW
Machine's weight about	2600 kg
Various accessories:	
Measuring control	Marposs
Digital readout number of axis:	2
Manufacturer	Tschudin
3-jaw chuck Ø	110 mm
Sparking-out attachment	
Set of flanges	
Lamp	
Cycles control	
Intermittant grinding with left side infeed	
Intermittant grinding with right side infeed	
Intermittant grinding right and left side infeed	
Preselected spark out time for all cycles	









